FUJIFILM SERICOL USA, INC. ***HMIS RATINGS*** 20 WEST 14TH AVENUE HEALTH----2 NORTH KANSAS CITY, MISSOURI 64116 FLAMMABILITY----2 (816) 474-0650 REACTIVITY----0 ********** MATERIAL SAFETY DATA SHEET ********* For screen printing inks as required under 29 CFR 1910.1200(g). EMERGENCY PHONE NUMBER PREPARER: CRAIG POGGENPOHL DATE OF PREPARATION (816) 587-8178 REGULATORY COMPLIANCE MGR. REVISED 02/02/06/CP REVISIONS: SECTION II. _____ SECTION I--PRODUCT IDENTIFICATION ______ PRODUCT CODE : TP-TH LABEL IDENTITY: POLYSCREEN THINNER PRODUCT CLASS: SCREEN INK REDUCER ______ SECTION II--HAZARDOUS INGREDIENTS _____ COMMON NAME PERCENT RECOMMENDED EXPOSURE VAPOR PRESSURE (CAS REGISTRY #)

BY LIMITS (PPM) (mm Hg @ 20 C) WEIGHT ACGIH TLV-TWA OSHA PEL -----|----|----| 2-BUTOXYETHANOL (111-76-2)! 60-100 | 20 | 50² | 0.6 ____!___!___!____! NA - NOT APPLICABLE NE - NOT ESTABLISHED UKN - UNKNOWN UNLESS NOTED OTHERWISE, THE UNITS ARE PPM AND mm Hg @ 20 C, RESPECTIVELY, FOR EXPOSURE LIMITS AND VAPOR PRESSURES. SKIN ABSORPTION MAY CONTRIBUTE TO THE OVERALL ABSORPTION OF THIS MATERIAL. APPROPRIATE MEASURES SHOULD BE TAKEN TO PREVENT ABSORPTION SO THAT THE TLV AND/OR PEL ARE NOT INVALIDATED. SECTION III -- PHYSICAL AND CHEMICAL CHARACTERISTICS BOILING RANGE: 170 C. DENSITY: 7.49 LBS/GAL. VOC CONTENT OF MATERIAL: 100% OR 897 GRAMS PER LITER. VOC CONTENT OF COATING LESS WATER AND LESS EXEMPT SOLVENTS: 897 G/L. VAPOR DENSITY: HEAVIER THAN AIR. VAPOR DENSITY (AIR=1): 4.1 SOLUBILITY IN WATER: 100% EVAPORATION RATE: SLOWER THAN DIETHYL ETHER. APPEARANCE AND ODOR: COLORLESS, MOBILE, CLEAR LIQUID. FAINT ODOR. _____ SECTION IV -- PHYSICAL HAZARD DATA ______ FLAMMABILITY CLASSIFICATIONS: OSHA: CLASS IIIA DOT: COMBUSTIBLE LIQUID CLOSED CUP FLASH POINT: 143 F. LOWER EXPLOSIVE LIMIT: 1.1 % VOLUME UPPER EXPLOSIVE LIMIT: 10.6% VOLUME

EXTINGUISHING MEDIA: "CLASS B" FIRE EXTINGUISHERS USED IN ACCORDANCE

WITH MANUFACTURERS INSTRUCTIONS.

"ALCOHOL" FOAM CO2 DRY CHEMICAL WATER FOG

UNUSUAL FIRE OR EXPLOSION HAZARDS: KEEP CONTAINERS TIGHTLY CLOSED. ISOLATE FROM HEAT, SPARKS, ELECTRICAL EQUIPMENT AND OPEN FLAMES. CLOSED CONTAINERS MAY RUPTURE OR EXPLODE WHEN EXPOSED TO EXTREME HEAT. APPLICATION TO HOT SURFACES REQUIRES SPECIAL PRECAUTIONS. DURING EMERGENCY CONDITIONS, OVEREXPOSURE TO DECOMPOSITION PRODUCTS MAY CONSTITUTE A HEALTH HAZARD. SYMPTOMS MAY NOT BE IMMEDIATELY APPARENT. OBTAIN MEDICAL ATTENTION.

SPECIAL FIREFIGHTING PROCEDURES: FULL PROTECTIVE EQUIPMENT IS RECOMMENDED TO PROTECT FIRE FIGHTERS FROM ANY HAZARDOUS DECOMPOSITION PRODUCTS.

WATER MAY BE UNSUITABLE FOR USE ON BURNING LIQUIDS. IF WATER MUST BE USED, FOG NOZZLES ARE HIGHLY PREFERABLE. WATER MAY BE USED TO COOL CLOSED CONTAINERS TO PREVENT PRESSURE BUILD-UP AND POSSIBLE AUTO-IGNITION, EXPLOSION, OR RUPTURE WHEN EXPOSED TO EXTREME HEAT.

SECTION V -- EMERGENCY AND FIRST-AID PROCEDURES

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PRIMARY ROUTES OF ENTRY ARE DERMAL AND INHALATION.

FOR SWALLOWING: DRINK TWO GLASSES OF WATER TO DILUTE. INDUCE VOMITING. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. CONSULT PHYSICIAN OR POISON CONTROL CENTER IMMEDIATELY. TREAT SYMPTOMATICALLY. BE PREPARED TO PROVIDE THE ATTENDING PHYSICIAN WITH A COPY OF THIS DOCUMENT.

FOR SKIN CONTACT: REMOVE CONTAMINATED CLOTHING. WASH THOROUGHLY WITH MILD SOAP AND WARM WATER. CONSULT A PHYSICIAN IF THERE IS ANY PERSISTING IRRITATION.

FOR INHALATION: REMOVE VICTIM TO A WELL VENTILATED AREA. GIVE OXYGEN OR ARTIFICIAL RESPIRATION AS REQUIRED. TREAT SYMPTOMATICALLY AND CONSULT PHYSICIAN.

FOR EYE CONTACT: FLUSH WITH COPIOUS AMOUNTS OF WATER FOR AT LEAST FIFTEEN MINUTES. CONSULT PHYSICIAN FOR MEDICAL TREATMENT, IF NECESSARY.

SPECIAL NOTES TO ATTENDING PHYSICIAN: THERE IS NO SPECIFIC ANTIDOTE. TREATMENT OF OVEREXPOSURE SHOULD BE DIRECTED AT CONTROL OF THE SYMPTOMS AND THE CLINICAL CONDITION.

SECTION VI -- SIGNS AND SYMPTOMS OF OVER-EXPOSURE

ACUTE EFFECTS:

SWALLOWING: SINGLE DOSE ORAL TOXICITY IS LOW. SWALLOWING SMALL AMOUNTS DURING NORMAL HANDLING IS NOT LIKELY TO CAUSE HARMFUL EFFECTS; SWALLOWING LARGE AMOUNTS MAY BE HARMFUL. SYMPTOMS MAY INCLUDE CENTRAL NERVOUS SYSTEM DEPRESSION (DIZZINESS, DROWSINESS, WEAKNESS, FATIGUE, NAUSEA, HEADACHE, UNCONSCIOUSNESS), BLOOD ABNORMALITIES (RED BLOOD CELL HEMOLYSIS), KIDNEY AND LIVER DAMAGE, COMA.

SKIN ABSORPTION: ABSORPTION IS POSSIBLE, AND SKIN CONTACT MAY BE HARMFUL. SYMPTOMS OF TOXICITY MAY INCLUDE CENTRAL NERVOUS SYSTEM DEPRESSION (DIZZINESS, DROWSINESS, WEAKNESS, FATIGUE, NAUSEA, HEADACHE, UNCONSCIOUSNESS), BLOOD ABNORMALITIES (RED BLOOD CELL HEMOLYSIS), KIDNEY AND LIVER DAMAGE.

INHALATION: SHORT-TERM INHALATION TOXICITY IS MODERATE. EXPOSURE MAY BE HARMFUL. SYMPTOMS ARE MORE TYPICALLY SEEN AT AIR CONCENTRATIONS EXCEEDING THE RECOMMENDED EXPOSURE LIMITS. SYMPTOMS OF EXPOSURE MAY INCLUDE NOSE,

THROAT, RESPIRATORY TRACT IRRITATION, CENTRAL NERVOUS SYSTEM DEPRESSION (DIZZINESS, DROWSINESS, WEAKNESS, FATIGUE, NAUSEA, HEADACHE, UNCONSCIOUSNESS), BLOOD IN THE URINE, (HEMOGLOBINURIA), DIFFICULT OR LABORED BREATHING (DYSPNEA), BLOOD ABNORMALITIES (RED BLOOD CELL HEMOLYSIS, LIVER AND KIDNEY DAMAGE.

SKIN CONTACT: EXPOSURE MAY CAUSE MILD SKIN IRRITATION. SYMPTOMS MAY INCLUDE REDNESS AND BURNING.

EYE CONTACT: EXPOSURE TO LIQUID OR VAPOR CAUSES EYE IRRITATION. SYSPTOMS MAY INCLUDE STINGING, TEARING, REDNESS, AND SWELLING.

MEDICAL CONDITIONS KNOWN TO BE AGGRAVATED BY OVEREXPOSURE: MAY AGGRAVATE AN EXISTING DERMATITIS.

CHRONIC EFFECTS: ONE COMPONENT HAS APPARENTLY BEEN FOUND TO CAUSE THE FOLLOWING EFFECTS IN LABORATORY ANIMALS:, BLOOD ABNORMALITIES, MILD, REVERSIBLE LIVER EFFECTS, MILD, REVERSIBLE KIDNEY EFFECTS.

ADDITIONAL KNOWN HEALTH HAZARDS:

REPORTS HAVE ASSOCIATED PROLONGED AND REPEATED OCCUPATIONAL OVEREXPOSURE TO SOLVENTS WITH PERMANENT BRAIN AND NERVOUS SYSTEM DAMAGE. INTENTIONAL MISUSE BY DELIBERATELY CONCENTRATING AND INHALING THE CONTENTS MAY BE HARMFUL OR FATAL.

SECTION VII -- REACTIVITY DATA

THIS MIXTURE IS STABLE AND HAZARDOUS POLYMERIZATION WILL NOT OCCUR.

INCOMPATIBILITY (MATERIALS TO AVOID): STRONG OXIDIZERS AND ALKALIES.

HAZARDOUS DECOMPOSITION PRODUCTS: CARBON MONOXIDE AND CARBON DIOXIDE.

CONDITIONS TO AVOID: EXTREME TEMPERATURES, SPARKS, OPEN FLAMES OR ANY OTHER IGNITION SOURCES.

SECTION VIII -- SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IF MATERIAL IS SPILLED OR RELEASED: ELIMINATE ALL SOURCES OF IGNITION SUCH AS FLARES, FLAMES (INCLUDING PILOT LIGHTS), AND ELECTRICAL SPARKS. ABSORB ONTO SAND OR OTHER ABSORBENT MATERIAL.

PER GOOD ENVIRONMENTAL MANAGEMENT PRACTICES, PREVENT RUN-OFF TO SEWERS, STREAMS AND OTHER BODIES OF WATER. STOP SPILL AT THE SOURCE. COVER SEWER GRATES AND DIKE THE SPILL. ABSORB SPILLED MATERIAL ON TO ABSORBENTS. SHOVEL MATERIALS INTO CONTAINER. CLOSE CONTAINER TIGHTLY AND DISPOSE OF PROPERLY. NOTIFY PROPER AUTHORITIES IF PUBLIC WATERS OR SEWERS ARE CONTAMINATED.

WASTE DISPOSAL METHOD: DESTROY BY INCINERATION IN ACCORDANCE WITH APPLICABLE REGULATIONS.

SECTION IX -- SAFE HANDLING AND USE INFORMATION

SECTION IX SAFE HANDLING AND USE INFORMATION

RESPIRATORY PROTECTION: WHERE CONCENTRATIONS IN AIR MAY EXCEED THE LIMITS GIVEN IN SECTION II AND ENGINEERING, WORK PRACTICE OR OTHER MEANS OF EXPOSURE REDUCTION ARE NOT ADEQUATE, NIOSH/MSHA APPROVED RESPIRATORS MAY BE NECESSARY TO PREVENT OVEREXPOSURE.

VENTILATION REQUIREMENTS: LOCAL EXHAUST RECOMMENDED WHEN APPROPRIATE TO CONTROL EXPOSURE TO MIST OR AEROSOLS. GENERAL EXHAUST IS NORMALLY ADEQUATE TO MINIMIZE EXPOSURE TO VAPORS.

PROTECTIVE GLOVES: RUBBER OR NEOPRENE TO MINIMIZE SKIN CONTACT.
EYE PROTECTION: SAFETY GOGGLES OR FULL FACE SHIELD.
HYGIENIC SAFETY PRACTICES: WASH HANDS BEFORE EATING, USING TOBACCO
PRODUCTS, OR USING THE WASHROOM. TOBACCO AND FOOD SHOULD BE CONSUMED IN
DESIGNATED AREAS ONLY.
ADDITIONAL SAFETY EQUIPMENT: IMPERMEABLE APRONS AND BOOTS. SAFETY
SHOWER AND EYE BATH SHOULD BE MADE AVAILABLE.

ODGETON V. ODGETAL PROCEDURES

SECTION X -- SPECIAL PROCEDURES

TRANSPORTATION, STORAGE, AND HANDLING: AVOID CONDITIONS LISTED IN SECTION VII. AVOID PROLONGED STORAGE AT TEMPERATURES IN EXCESS OF 100 F.

OTHER PRECAUTIONS: NONE.

SECTION XI -- DISCLAIMER

SERICOL, INC. MAKES NO WARRANTY, EXPRESSED OR IMPLIED, AS TO THE ACCURACY OR RELIABILITY OF INFORMATION CONTAINED HEREIN, EXCEPT THAT SUCH INFORMATION IS, TO THE BEST OF SERICOL'S KNOWLEDGE AND BELIEF, ACCURATE AS OF THE DATE INDICATED ON THIS DOCUMENT. FINAL DETERMINATION OF SUITABILITY OF ANY MATERIAL IS THE SOLE RESPONSIBILITY OF THE USER. ALL MATERIALS MAY PRESENT UNKNOWN HEALTH HAZARDS AND SHOULD BE USED WITH CAUTION. ALTHOUGH CERTAIN HAZARDS ARE DESCRIBED HEREIN, WE CANNOT GUARANTEE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

SECTION XII -- CUSTOMER'S OBLIGATIONS

SERICOL, INC. URGES THE CUSTOMER RECEIVING THIS MATERIAL SAFETY DATA SHEET TO STUDY IT CAREFULLY TO BECOME AWARE OF HAZARDS, IF ANY, OF THE PRODUCTS INVOLVED. IN THE INTEREST OF SAFETY, YOU SHOULD (1) NOTIFY YOUR EMPLOYEES, AGENTS, AND CONTRACTORS OF THE INFORMATION ON THIS SHEET, (2) FURNISH A COPY TO EACH OF YOUR CUSTOMERS FOR THIS PRODUCT, AND (3) REQUEST YOUR CUSTOMERS TO INFORM THEIR EMPLOYEES, CUSTOMERS, AND AGENTS, AS WELL.

SECTION XIII -- REGULATORY INFORMATION

TOXIC SUBSTANCES CONTROL ACT (TSCA) STATUS: THE INGREDIENTS OF THIS PRODUCT ARE LISTED ON THE TSCA INVENTORY.

THIS PRODUCT CONTAINS A TOXIC CHEMICAL OR CHEMICALS SUBJECT TO THE ANNUAL REPORTING REQUIREMENTS OF SECTION 313 OF TITLE III OF THE SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 AND 40 CFR PART 372.

CERTAIN GLYCOL ETHERS, CAS# 111-76-2, 60-100% BY WEIGHT

THIS NOTIFICATION MUST NOT BE DETACHED FROM THE MATERIAL SAFETY DATA SHEET (MSDS) AND ANY COPYING AND REDISTRIBUTION OF THE MSDS SHALL INCLUDE COPYING AND REDISTRIBUTION OF THE NOTICE ATTACHED TO COPIES OF THE MSDS SUBSEQUENTLY REDISTRIBUTED.

STATE OF CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT OF 1986 (PROPOSITION 65): THIS PRODUCT DOES NOT CONTAIN CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER OR REPRODUCTIVE TOXICITY.